

S[☀]CRATCES

Solar Calcium looping integRAtion for Thermo-Chemical Energy Storage



EKETA
ΕΘΝΙΚΟ ΚΕΝΤΡΟ
ΕΡΕΥΝΑΣ & ΤΕΧΝΟΛΟΓΙΚΗΣ
ΑΝΑΤΥΞΗΣ

Universidad
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ARISTOTLE
UNIVERSITY OF
THESSALONIKI



Sociedade Portuguesa de Inovação



S[☀]CRATCES

High Temperature Solar-Thermal technology and Calcination Integration. Prototype Construction and Integration

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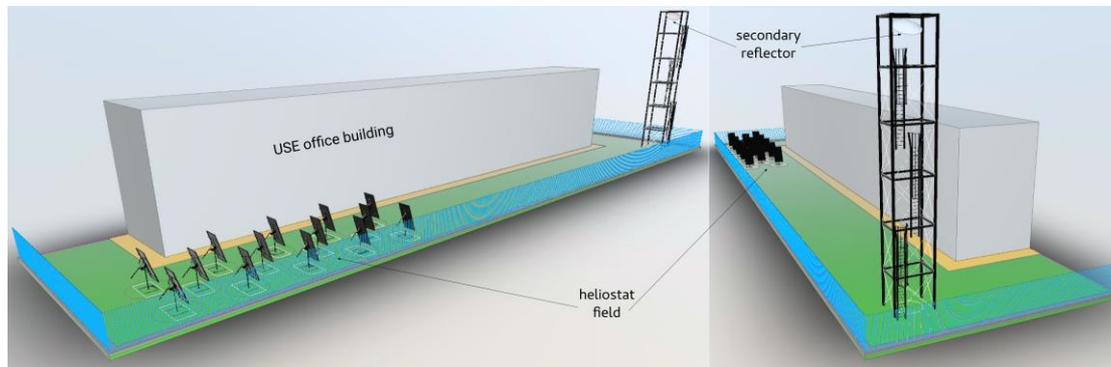
AGENDA

- Solar Field design (heliostats and secondary reflector)
- Solar calciner cavity design
- Systems integration
- Construction/EPC including calciner/solar tower
- SF control and control integration
- Operation and testing (following weeks!!)

SOLAR FIELD (SF) DESIGN

Solar Field design constraints:

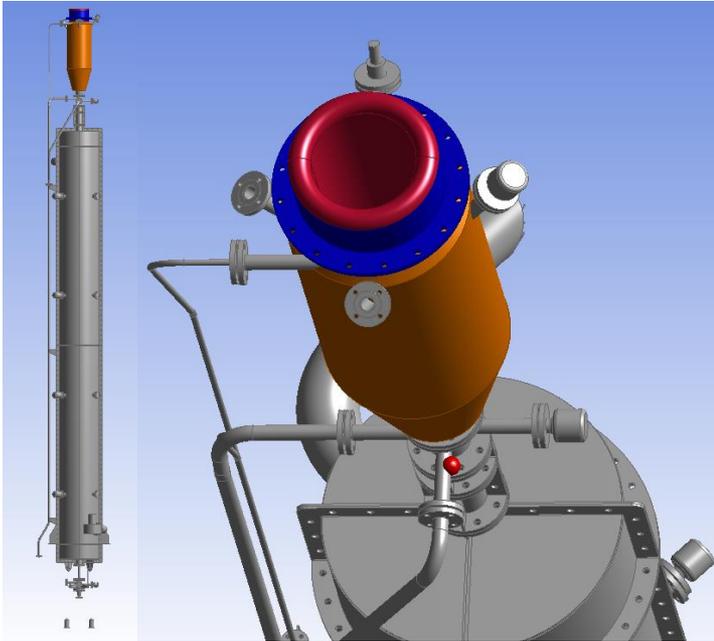
- Entrained Flow → vertical beam → secondary reflector (SR)
- Available space
- Available €



Montecarlo Raytracing → conceptual and basic design:

- Number and shape of heliostats (selection)
- Elevation and position of tower, SF and SR

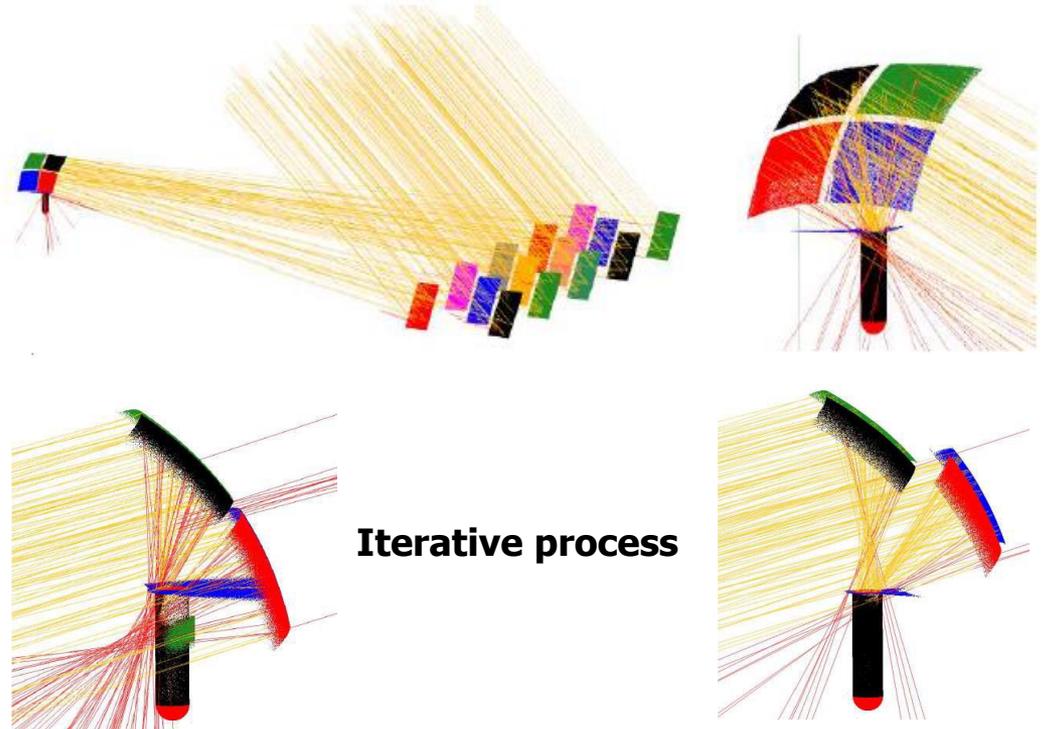
SOLAR FIELD DESIGN: Design point June 21st at mid-day



Indirect calcination cavity

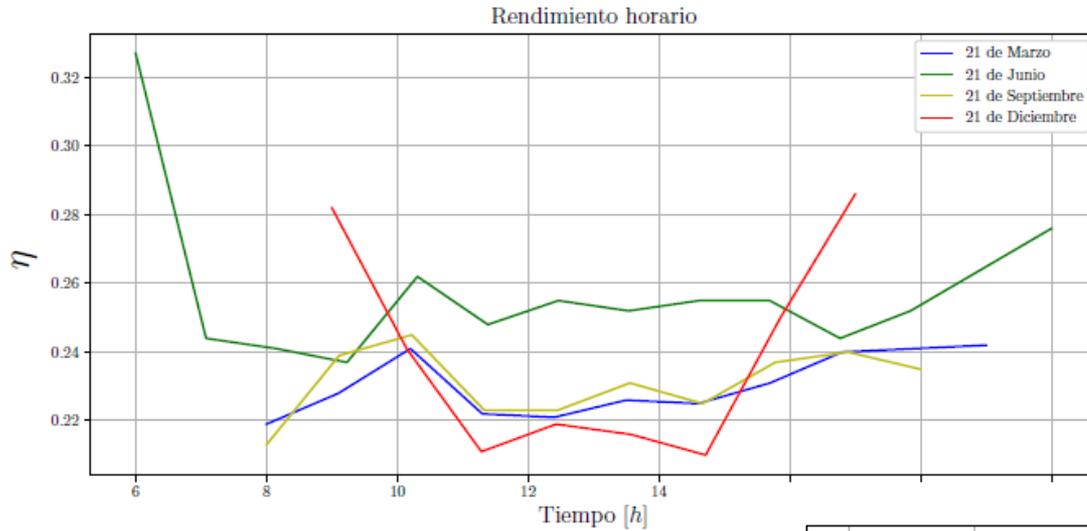
Goals:

- $\sim 20 \text{ kW}_{\text{opt}}$ on squared centimeters
- $T > 950^\circ\text{C}$
- Even radiation distribution on cavity



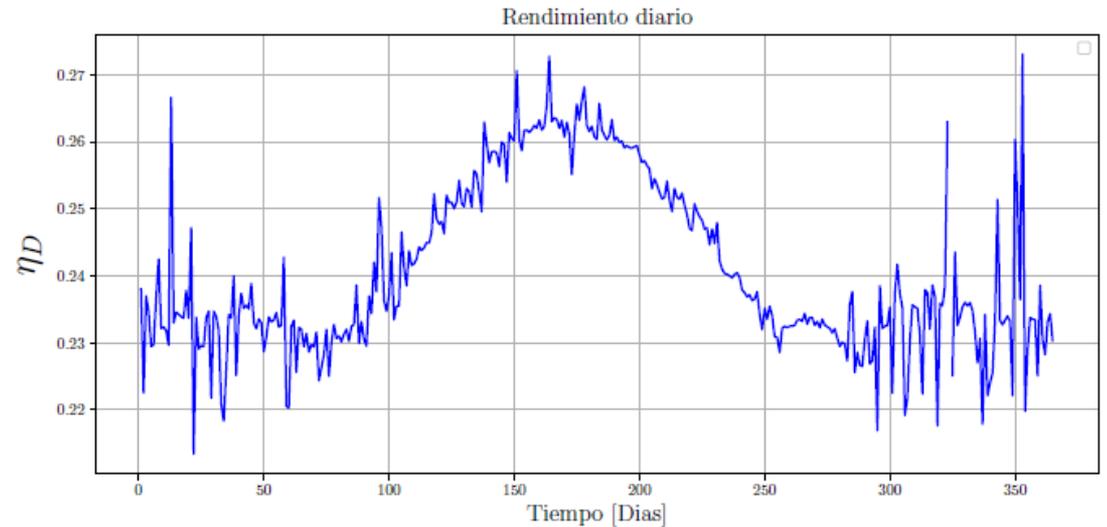
Iterative process

SOLAR FIELD DESIGN: off-design performance

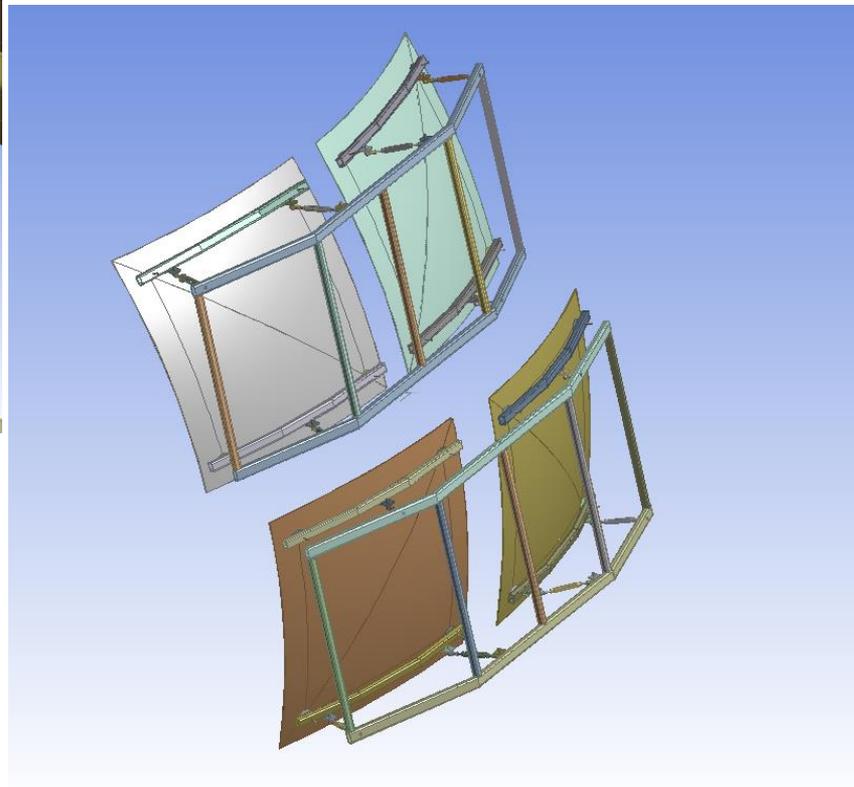
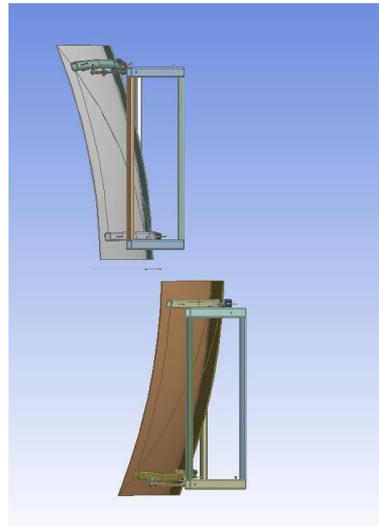
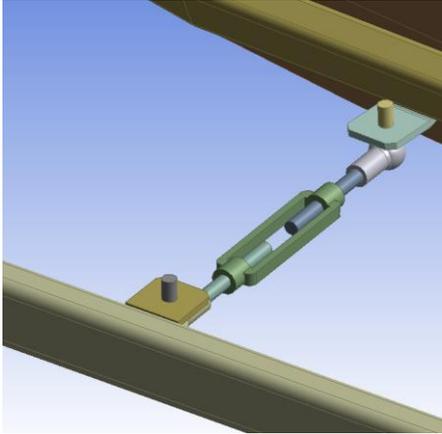


Performance during a day

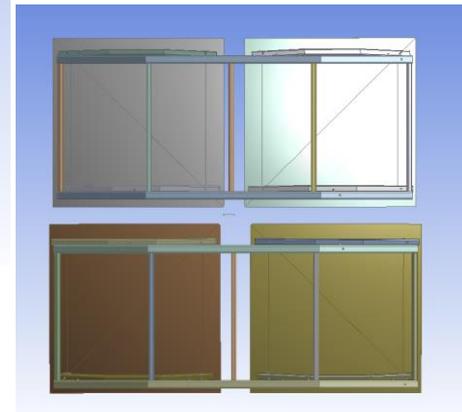
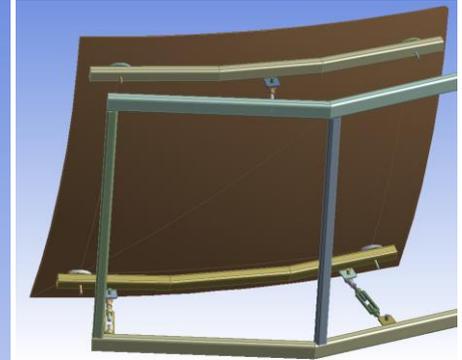
Performance during the year



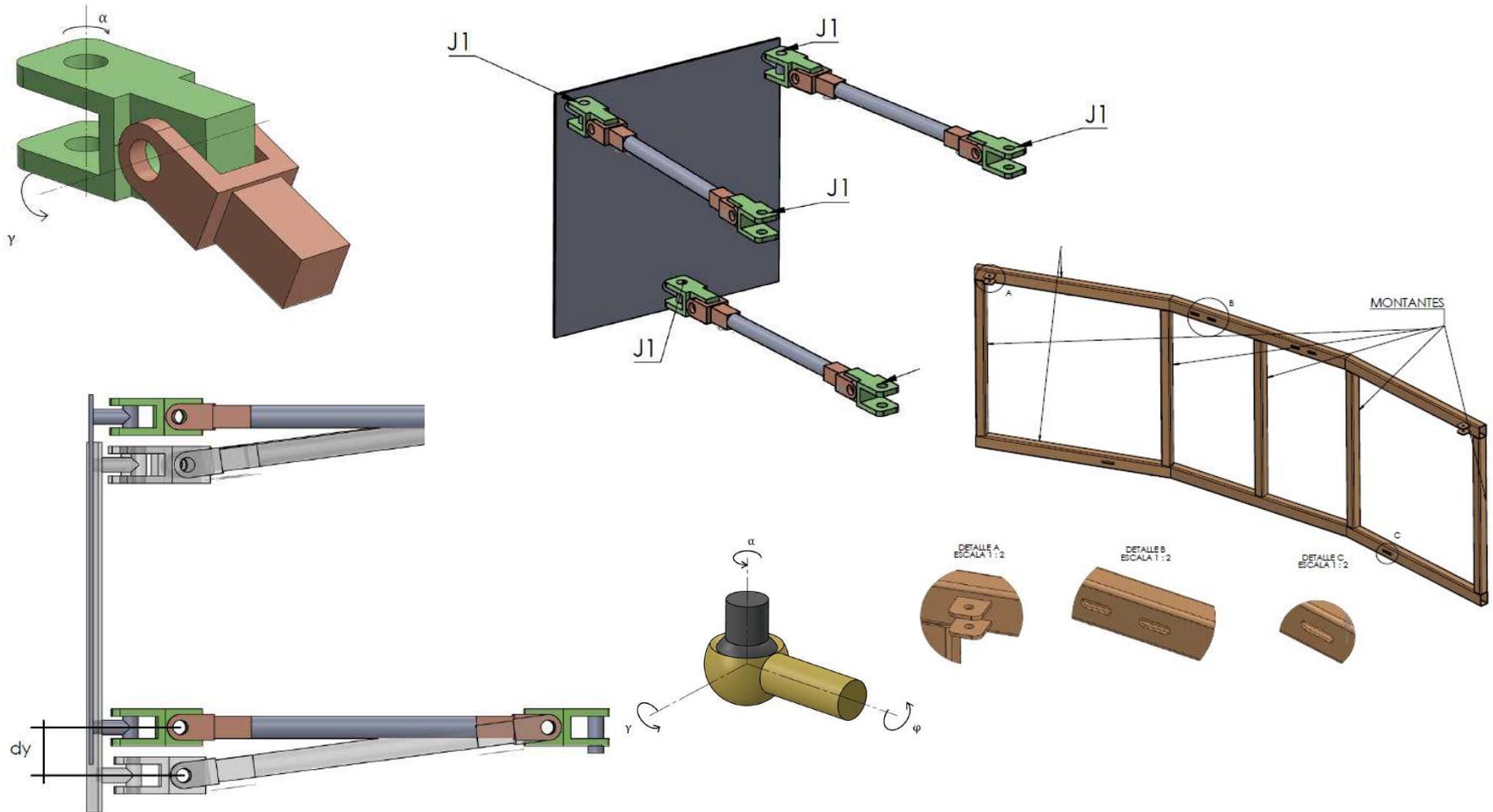
SOLAR FIELD DESIGN: SECONDARY REFLECTOR



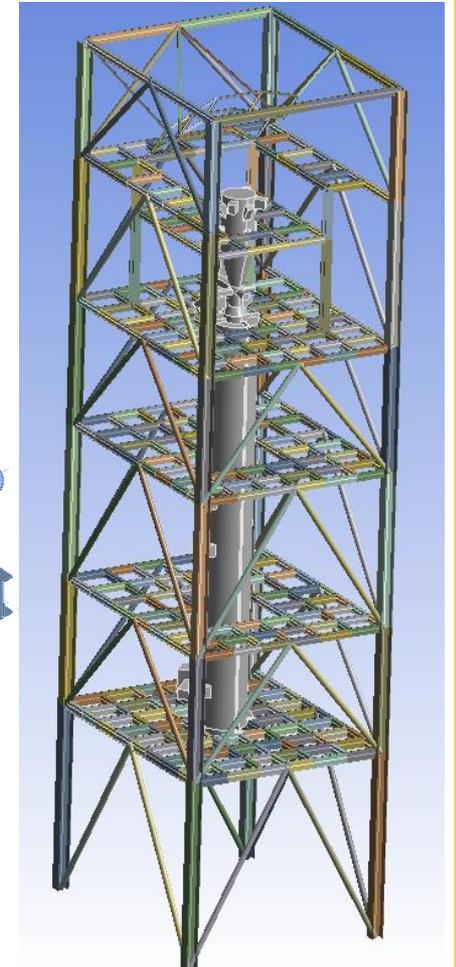
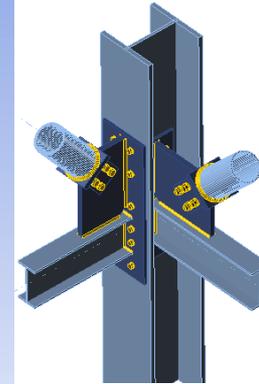
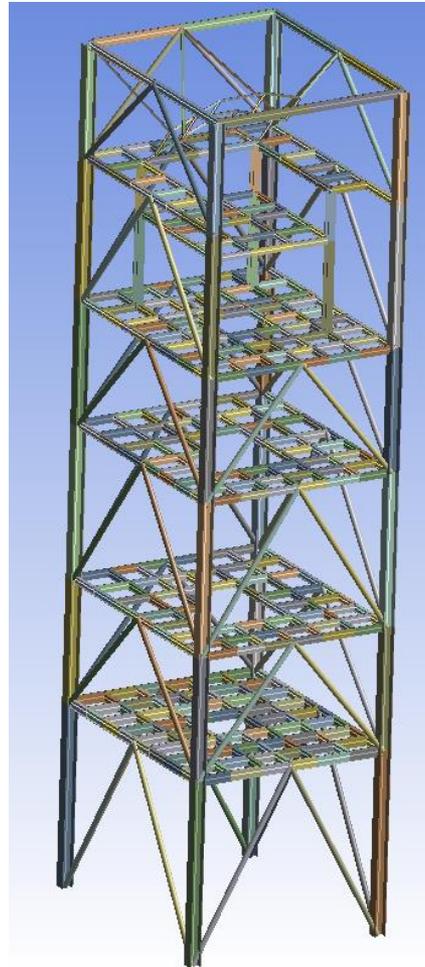
- Articulated substructure
- Fine-tuning during operation



SOLAR FIELD DESIGN: SECONDARY REFLECTOR MECHANISM



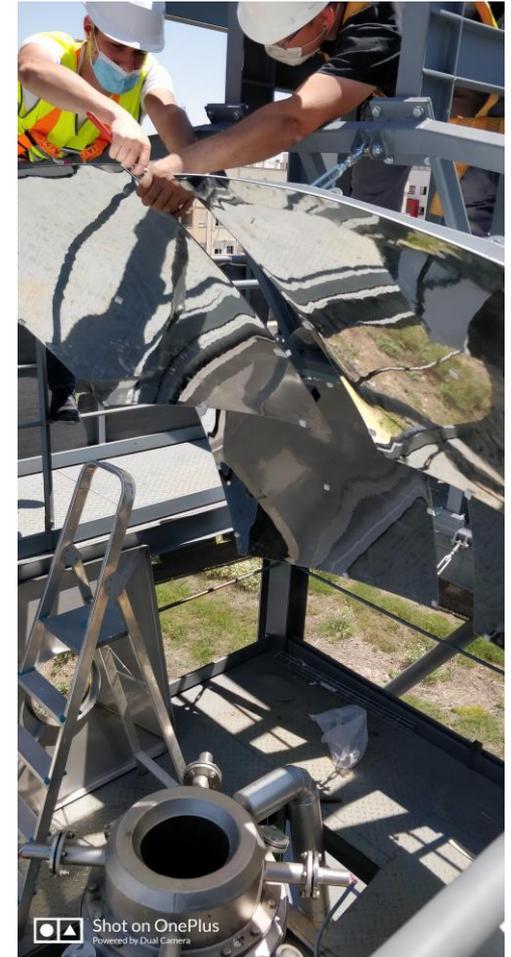
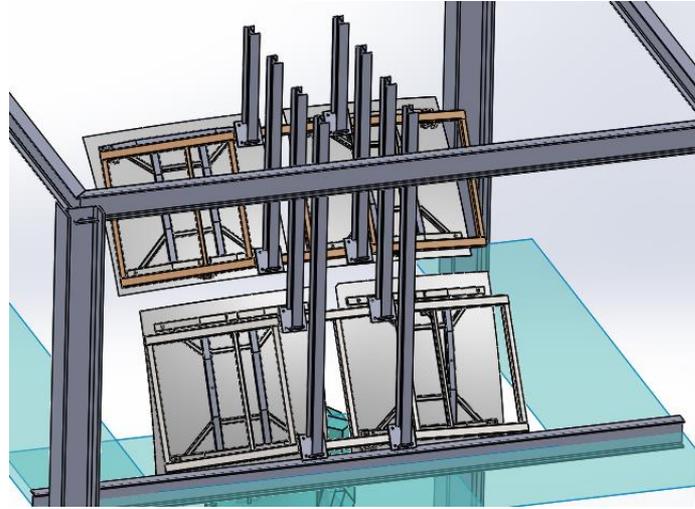
SOLAR FIELD DESIGN: TOWER



Functionality

- Secondary Reflector
- Calciner Reactors

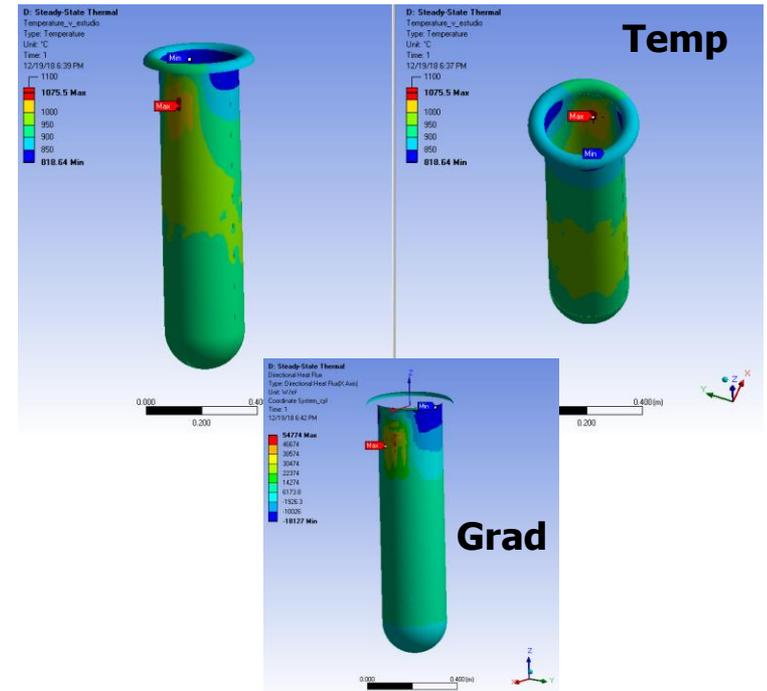
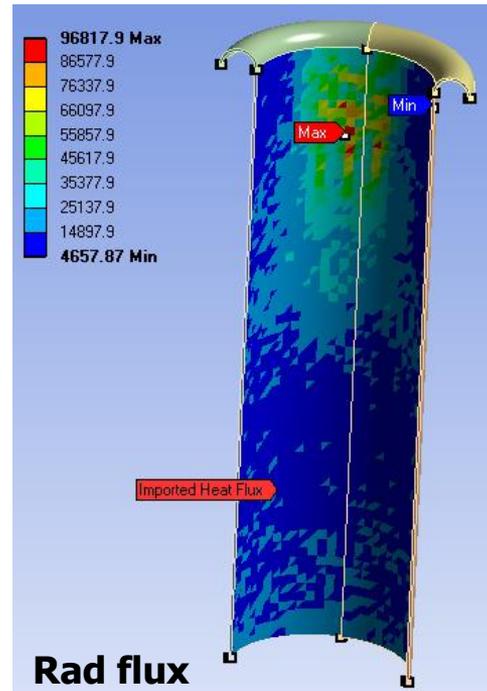
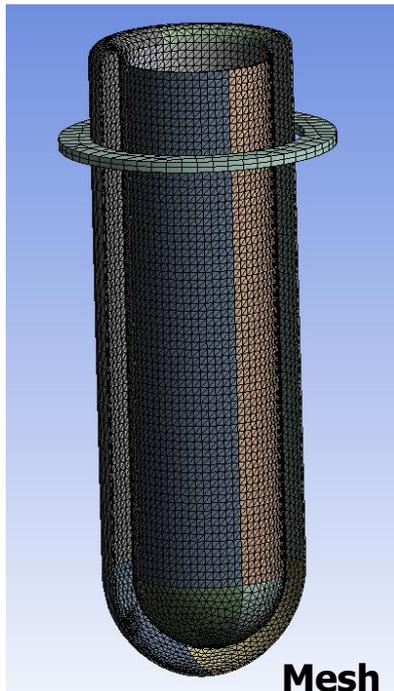
SOLAR FIELD DESIGN: assembly



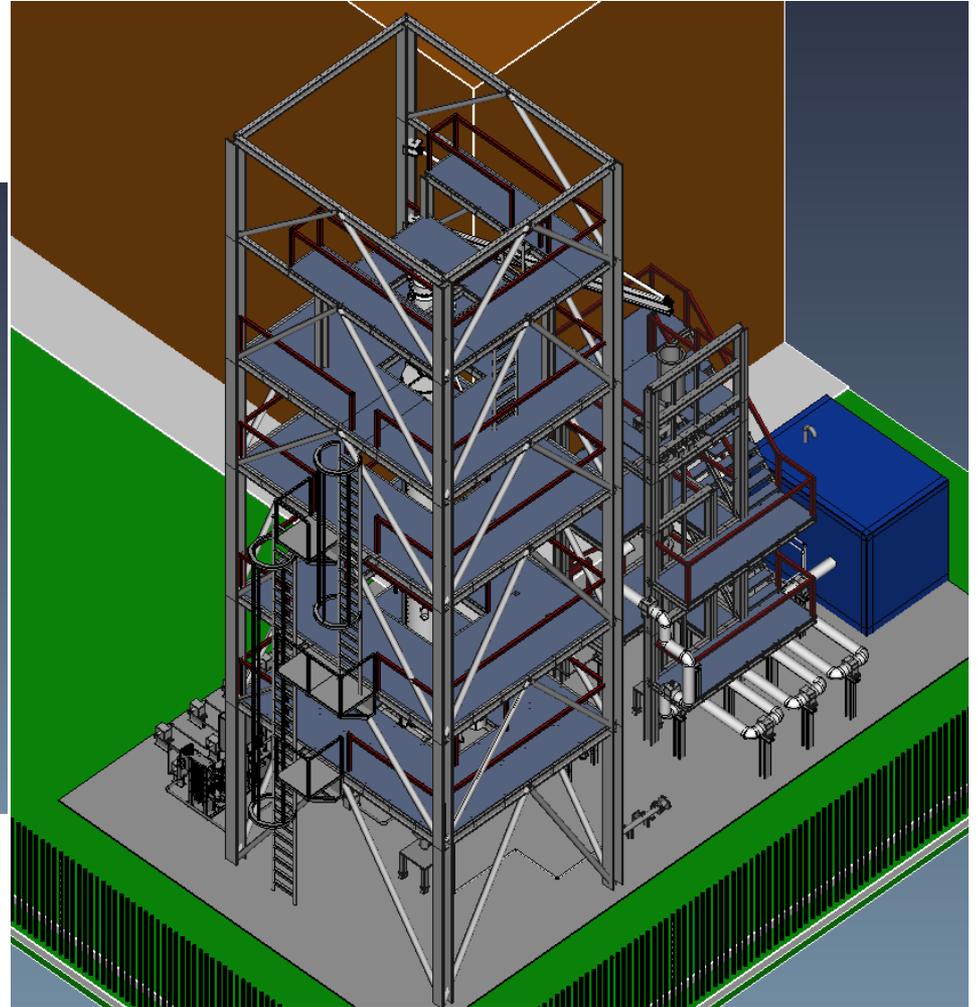
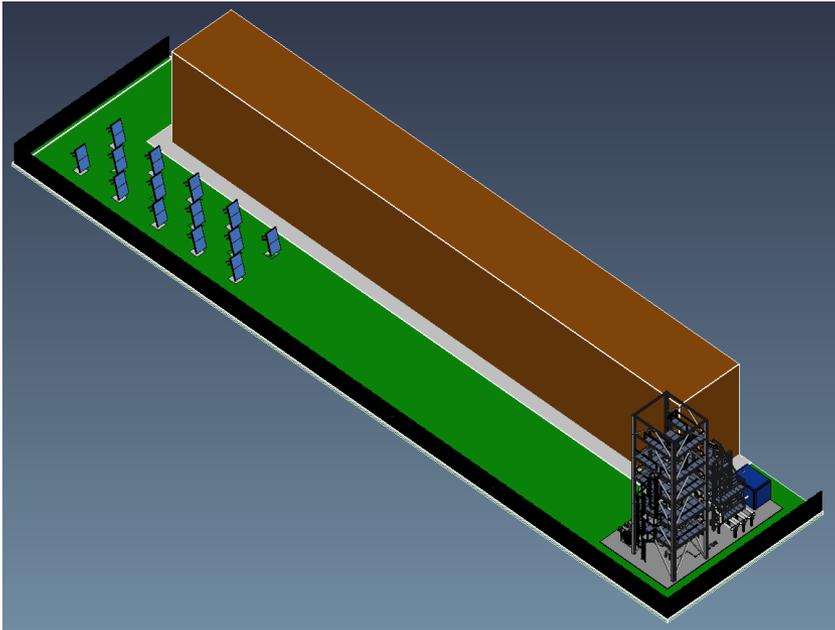
SOLAR CALCINER CAVITY DESIGN

Optical-thermal-mechanical system:

- Coupled Field Finite Element Model
- Transfer maximum energy to the calcination reaction
- Select allowable materials for +1000°C



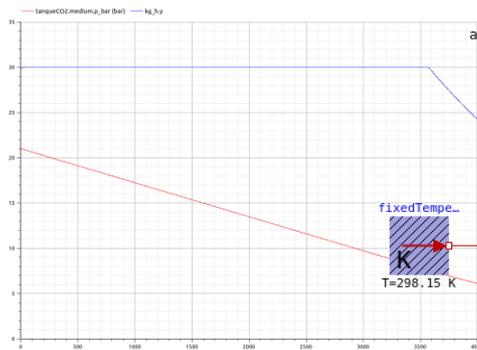
SYSTEM INTEGRATION & EPC: FULL PLANT 3D BIM



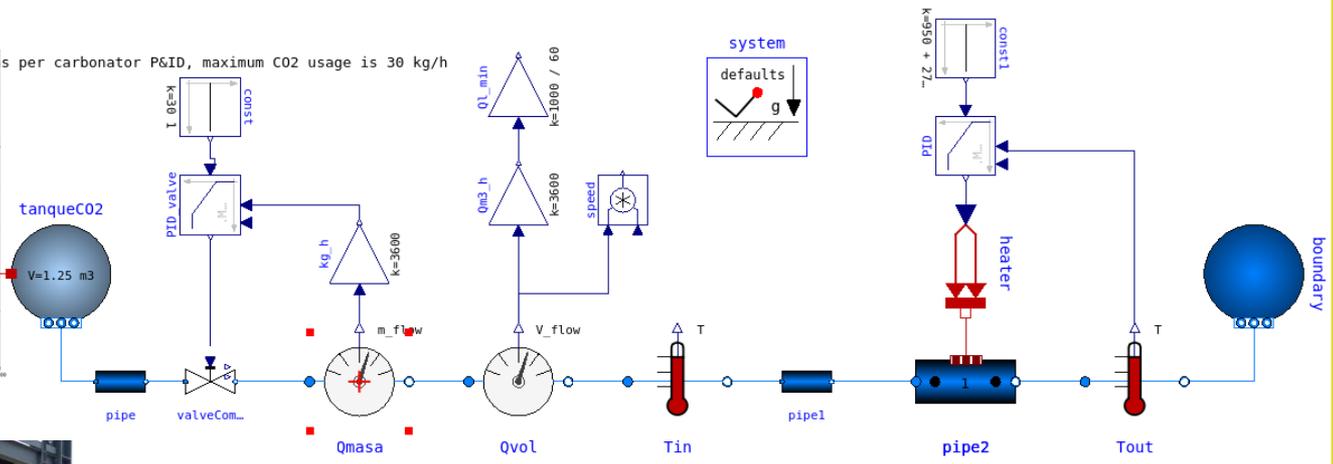
SYSTEM INTEGRATION & EPC: TOWER ASSEMBLY



SYSTEM INTEGRATION & EPC: CO2 STORAGE SYSTEM



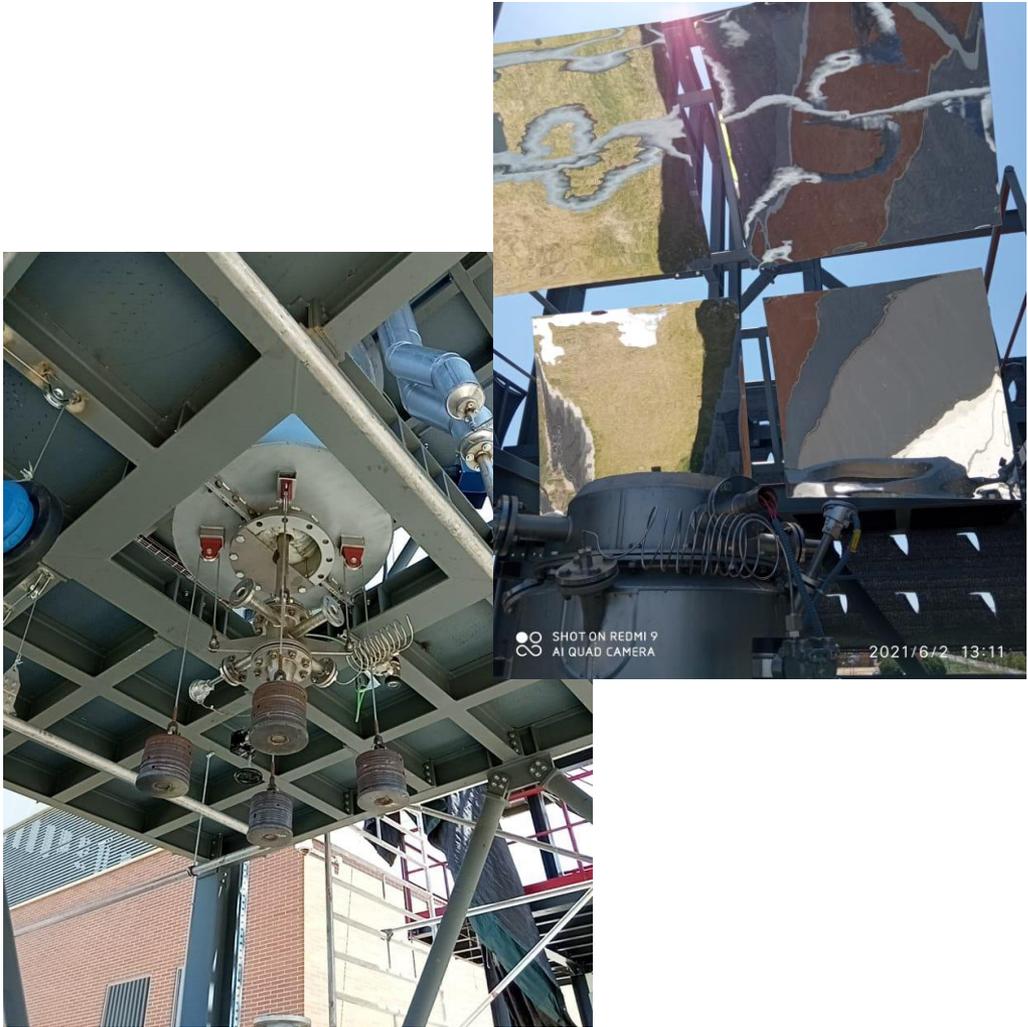
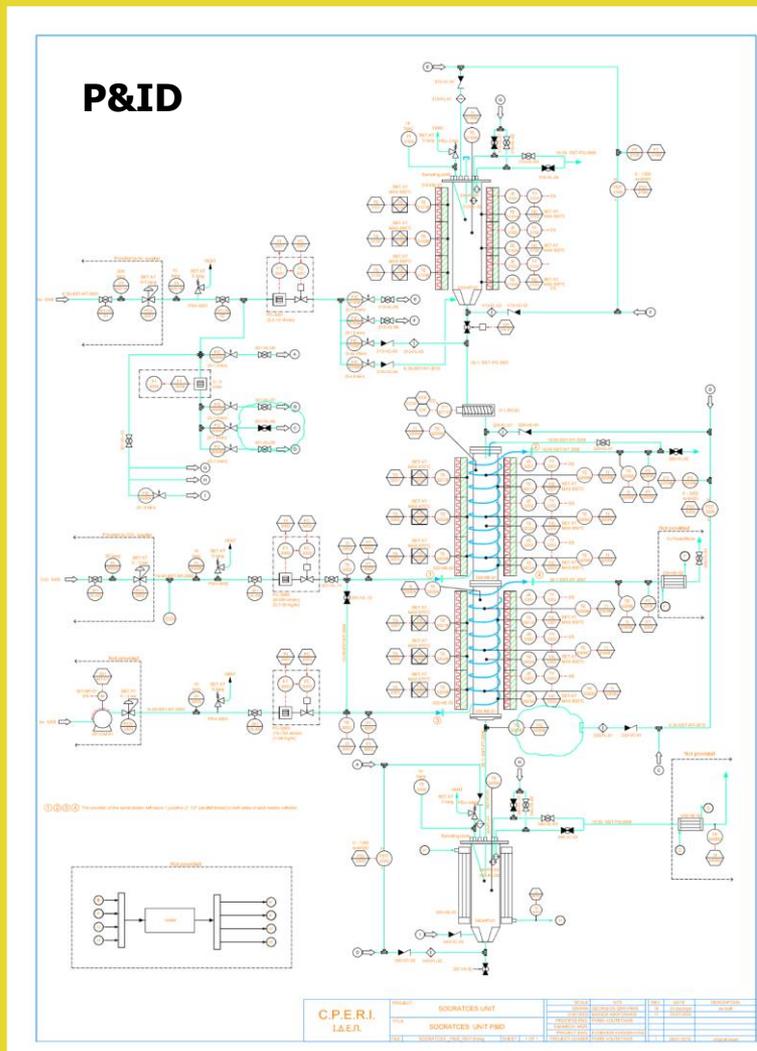
as per carbonator P&ID, maximum CO2 usage is 30 kg/h



Design:

- OpenModelica model for sizing
- Simulation under several conditions

SYSTEM INTEGRATION & EPC: INSTRUMENTS



SYSTEM INTEGRATION & EPC



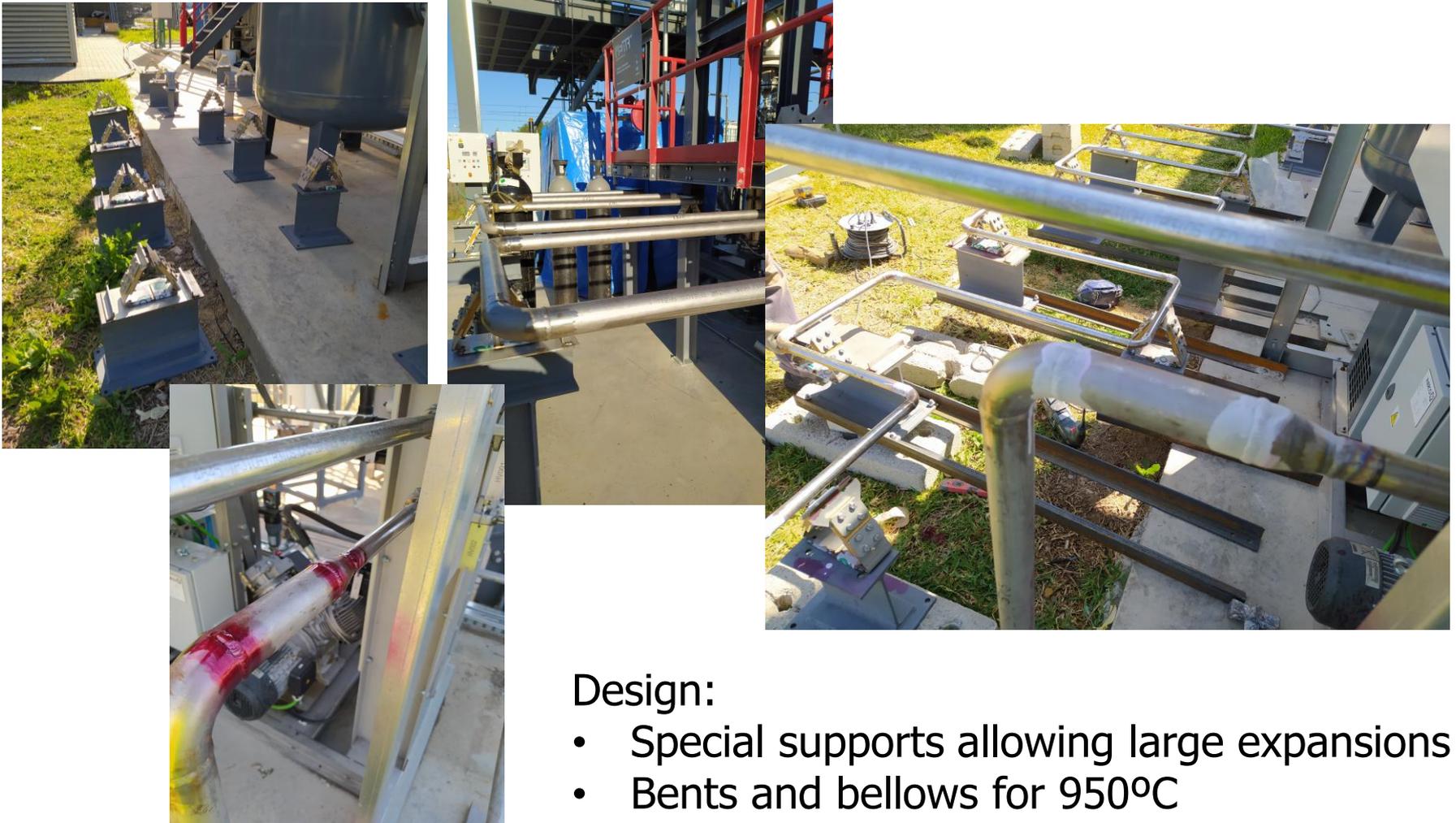
SYSTEM INTEGRATION & EPC: pneumatic conveyor granular material handling



Swappable vessel



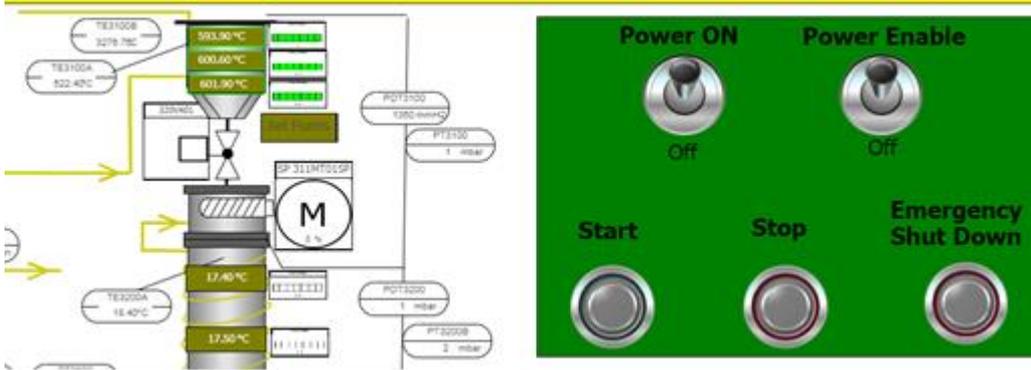
SYSTEM INTEGRATION & EPC: HIGH TEMP PIPING



Design:

- Special supports allowing large expansions
- Bents and bellows for 950°C

CARBONATOR CONTROL INTEGRATION



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Thanks for your attention



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